

24 September 2015

## **Meeting of the Chief Statisticians of the UN System**

Bangkok, 30 September 2015  
UNESCAP Conference Centre, Room H  
13:00 – 17:00

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### **Agenda**

1. 2030 Agenda for Sustainable Development (introduction: UNSD/FAO)
2. Quality (introduction: UNCTAD)
3. Principles (oral update by UNSD)
4. Other business