United Nations Statistical Commission  
Fifty-third session  
Item 3 (i) of the provisional agenda  
Items for discussion and decision: health statistics


**Statement provided by:**

*BPS - Statistics Indonesia*

**Statement:**

Indonesia highly appreciates all the efforts and initiatives taken by the WHO in strengthening the statistical system to provide quality health data in the time of the Covid-19 pandemic. Indonesia agrees that timely and reliable statistics are vital in monitoring health-related SDGs and in formulating health-related policies. With regards to the World Health Data Hub, to optimize its functions, the Member States should have established proper knowledge and competency. For those reasons, Indonesia encourages WHO to upscale the capacity of the Member States in providing and managing quality health data and statistics.

Indonesia fully supported the initiatives to make health data a global public good, therefore we are willing to be working together to ensure that it can be safely accessed and shared by multi-stakeholders. Considering its dynamics and multisector nature, we reckon that WHO must be strongly committed to ensuring that all related parties will cooperate to achieve the vision. Indonesia would also emphasize data secrecy. The common understanding of health data as public goods must also take account of personal data protection.

Indonesia understands the importance of the international conference on health statistics and with the guidance from WHO is looking forward to working closely with the other Member States in the inter secretariat working group.

**Submitted on:** 2/17/2022