United Nations Statistical Commission  
Fifty-third session  
Item 3 (f) of the provisional agenda  
Items for discussion and decision: civil registration, vital statistics and statelessness statistics  

Document E/CN.3/2022/9 – Report of the Secretary-General on the implementation of the UN Legal Identity Agenda – Civil Registration and Vital Statistics  

**Statement provided by:**  
*BPS - Statistics Indonesia*  

**Statement:**  
Indonesia would like to make statements regarding Item 3(f): civil registration, vital statistics, and statelessness statistics as follows:  

(a) The commission needs to urge member countries to implement the United Nations Legal Identity Agenda. However, it is also important to also consider the country situation amid the COVID-19 pandemic;  
(b) Indonesia acknowledges the negative impact of the pandemic on the availability and quality of vital statistics. Having that in mind, Indonesia is working together with the civil registration office to ensure functioning national civil registration systems. Indonesia also exploring the use of administrative data for developing vital statistics according to international standards;  
(c) Indonesia supports the work and activities of the Department of Economic and Social Affairs/WHO Technical Advisory Group on COVID-19 Mortality Assessment, welcome its findings and outputs, and encourage the Group to continue its work and continue to report to the Commission;  

**Submitted on:** 2/17/2022